Diesel Particulate Filter (DPF) Assembly Components

In a continuing effort to respond to customer needs and requests, Interstate-McBee is now stocking the most common service gaskets and clamps for Diesel Particulate Filter (DPF) assemblies used on Mid-Range and Heavy Duty Cummins® and Detroit Diesel® automotive models. Due to increasingly strict clean air regulations, these gaskets require replacement when servicing DFP assemblies. Not replacing these gaskets at the time of service can lead to lower efficiency and inspection failure.

**Cummins® Inlet Gaskets**  
M-2880215, M-2866337, M-2866636

**Cummins® Outlet Gaskets**  
M-2871451, M-2871452, M-2871453

**Detroit Diesel® DD15®**  
A-A6804910480, A-A4709970045

Unlike some competitive gaskets which are constructed from laminated gasket material, our USA produced gaskets use graphite composite with stainless steel mesh reinforcement similar to the OEM construction and our Detroit Diesel® DD15 gaskets are manufactured from high quality stainless steel. Both types of specialized gaskets are designed to withstand the extreme temperatures generated in these devices and provide superior sealing.

**Cummins® V-Band Clamps**  
M-2871861, 2871862 M-2871863

We are also now stocking the popular sizes of V-Band Clamps for Cummins® DPF units. Each clamp is made from corrosion resistant stainless steel and contains a high strength latch for durability.

*Cummins is a registered trademark of Cummins Inc. *Detroit Diesel and DD15 are registered trademarks of Detroit Diesel Inc.
Cummins® produces five types of Aftertreatment Devices (see below) each containing four major components.

- Inline Horizontal
- Switchback
- Horizontal Side By Side
- Crossover
- Horizontal to Vertical

<table>
<thead>
<tr>
<th>Gasket</th>
<th>Clamp</th>
<th>Clamp OD</th>
<th>Engine</th>
<th>Qty/EA*</th>
<th>Engine</th>
<th>Qty/EA*</th>
</tr>
</thead>
<tbody>
<tr>
<td>M-2871451</td>
<td>M-2871861</td>
<td>10.28 in</td>
<td>ISB/QSB</td>
<td>2</td>
<td>ISC/QSC</td>
<td>2</td>
</tr>
<tr>
<td>M-2871452</td>
<td>M-2871862</td>
<td>11.78 in</td>
<td>ISB/QSB</td>
<td>2</td>
<td>ISC/QSC</td>
<td>2 OR 3</td>
</tr>
<tr>
<td>M-2871453</td>
<td>M-2871863</td>
<td>13.3 in</td>
<td>ISX/QSX</td>
<td>2</td>
<td>ISM/QSM</td>
<td>3</td>
</tr>
</tbody>
</table>

*Note - * = Use ESN to determine quantity and devise type
** = Refer to “Inlet Gaskets” on reverse side – Use ESN to determine usage