



INTERSTATE-McBEE



Serving the diesel and natural gas industry for over 60 years.



New Product Release – December 2011

New Engine Kits Available for Caterpillar® C12 Engines from Interstate-McBee

- MCIF1979328 Inframe Kit – 1YN Truck Engines & 1DW Industrial Engines**
- MCIF1442948 Inframe Kit – 2KS, 8YF, 9NS, 9SM, CPD, GEP, TME Truck Engines & BDL Industrial Engines**
- MCIF1979374 Inframe Kit – MBL Truck Engines**

- MCOH1979328 Overhaul Kit – 1YN Truck Engines & 1DW Industrial Engines**
- MCOH1442948 Overhaul Kit – 2KS, 8YF, 9NS, 9SM, CPD, GEP, TME Truck Engines & BDL Industrial Engines**
- MCOH1979374 Overhaul Kit – MBL Truck Engines**



The above engine kits include cylinder kits, rod bearings, main bearings, thrust plates and a custom Interstate-McBee Inframe or Overhaul gasket set. These convenient and competitively priced kits all contain Interstate-McBee forged steel piston crowns for maximum strength and durability. The cylinder liners are induction hardened for maximum wear resistance. Like all Interstate-McBee gasket sets, these sets are individually packed internally by engine systems for efficient engine assembly. Please refer to Technical Parts Gram #55 for proper piston pin assembly. Call any Interstate-McBee location with engine serial and arrangement number for correct engine kit selection.

New Custom Gasket Sets for Caterpillar® C15 Engine applications from Interstate-McBee

- MCBC15213 Cylinder Head Replacement Set**
- MCBC15212 Inframe Gasket Set**
- MCBC15222 Inframe Gasket Set ***
- *Does not contain the M-1685248 isolator seal.
- MCBC15211 Overhaul Gasket Set**



The Interstate-McBee custom gasket sets listed above are for use on the popular Caterpillar® C15 twin turbo (ACERT) engine applications. Popular engine serial numbers include: MXS1-Up, NXS1-Up and BXS1-Up. These kits contain the M-2818261 exhaust manifold gasket / sleeve assemblies. The MCBC15222 inframe gasket set does not contain the M-1685248 oil pan isolation seal. This set can be used when the isolation gasket is used again or when a standard oil pan arrangement is found. Contact Interstate-McBee for details.

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RSC15E Ring Set – C15 MXS, NSX, BXS Engine Serial Numbers
MCIFC15E1 Re-Ring Kit – C15 MXS, NXS, BXS Engine Serial Numbers

In addition to the gasket sets listed on the previous page, these ring sets and re-ring kits are now available for the C15 engine with engine serial numbers MXS, NXS and BXS. Ring sets contain the latest style “high load” fire ring design for increased life. The MCIFC15E1 re-ring kit contains cylinder liners and seals, ring sets, rod bearings, main bearings, thrust plates and a MCBC15212 Inframe gasket set.

MCB3600NG Single Head Replacement Set

Complementing our very popular MCB3500NG head set, Interstate-McBee is now offering MCB3600NG for G3600 engine applications. These new sets include the pre-chamber gaskets and seals as well as the fire ring. Contact Interstate-McBee for details.

Cylinder Liner Shims for Detroit Diesel® Series 60 from Interstate-McBee

A-23539134 Liner Shim .010” Thick
A-23539135 Liner Shim .030” Thick
A-23539136 Liner Shim .060” Thick

These stainless steel shims are used to achieve proper cylinder liner protrusion when block counter bores need to be machined. These items are now available at Interstate-McBee and offer a cost effective alternative to cylinder block replacement.



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